ARTICLE

Gene Fusion Identification Using Anchor-Based Multiplex PCR and Next-Generation Sequencing

Yu-Wei Cheng,^{a,*}Anders Meyer,^{b,c} Maureen A. Jakubowski,^a Sean O. Keenan,^{a,d} Jay E. Brock,^a Elizabeth M. Azzato,^a Michael Weindel,^a Daniel H. Farkas,^a and Brian P. Rubin^c

Background: Methods for identifying gene fusion events, such as fluorescence in situ hybridization (FISH), immunohistochemistry (IHC), and transcriptome analysis, are either single gene approaches or require bioinformatics expertise not generally available in clinical laboratories. We analytically validated a customized next-generation sequencing (NGS) panel targeting fusion events in 34 genes involving soft-tissue sarcomas.

Methods: Specimens included 87 formalin-fixed paraffin-embedded (FFPE) tissues with known gene fusion status. Isolated total nucleic acid was used to identify fusion events at the RNA level. The potential fusions were targeted by gene-specific primers, followed by primer extension and nested PCR to enrich for fusion candidates with subsequent bioinformatics analysis.

Results: The study generated results using the following quality metrics for fusion detection: (*a*) \geq 100 ng total nucleic acid, (*b*) RNA average unique start sites per gene-specific primer control \geq 10, (*c*) quantitative PCR assessing input RNA quality had a crossing point <30, (*d*) total RNA percentage \geq 30%, and (*e*) total sequencing fragments \geq 500 000.

Conclusions: The test validation study demonstrated analytical sensitivity of 98.7% and analytical specificity of 90.0%. The NGS-based panel generated highly concordant results compared to alternative testing methods.

INTRODUCTION

A fusion gene is a hybrid gene formed from 2 previously independent genes and mostly occurs due to chromosomal translocations or inversions. Fusion can juxtapose functional domains of 2 distant genes resulting in new gene function and driving tumorigenesis. The *BCR–ABL1* gene fusion, the first identified and most well-known gene fusion event, led to the development of Imatinib (Gleevec), a tyrosine kinase inhibitor that inhibits

progression of chronic myelogenous leukemia (1–3). Fusion genes were subsequently discovered in solid tumors. Examples include *ALK-* and *NTRK-*related fusions that are found in patients with nonsmall cell lung cancer, e.g., *EML4–ALK* fusion, and in adult and pediatric tumors (4, 5). Kinase inhibitors such as Crizotinib target *ALK* fusions and transforming tyrosine kinase (TRK) inhibitors targeting neurotrophic receptor

^aDepartment of Laboratory Medicine, Robert J. Tomsich Pathology and Laboratory Medicine Institute, Cleveland Clinic, Cleveland, OH; ^bDepartment of Pathology and Laboratory Medicine, The University of Kansas, Kansas City, KS; ^cDepartment of Pathology, Robert J. Tomsich Pathology and Laboratory Medicine Institute, Cleveland Clinic, Cleveland, OH; ^dCellNetix Pathology & Laboratories, Seattle, WA..

^{*}Address correspondence to this author at: Department of Laboratory Medicine, LL2–139, Robert J. Tomsich Pathology & Laboratory Medicine Institute, Cleveland Clinic, 9500 Euclid Ave., Cleveland, OH 44195. Fax (216) 445-0681; e-mail chengy@ccf.org; yxc22@case.edu.

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IMPACT STATEMENT

Gene fusions continue to be identified, at the molecular scale, to guide cancer diagnosis and personalized targeted therapy. Many clinical molecular laboratories are looking for guidance to establish a next-generation sequencing (NGS) -based method for gene fusion detection. Therefore, in this article, we described our approach of validating a customized, candidate gene-based NGS method to determining gene fusions in solid tumors.

tyrosine kinase gene (*NTRK1*, *NTRK2*, and *NTRK3*) have been FDA approved (6–8). The TRK inhibitors Larotrectinib and Entrectinib induce high response rates (>75%) in tumors harboring *NTRK* fusions (9, 10). In the context of soft-tissue tumors, the detection of fusion events aids in the diagnosis and management of patients with these (11–14), and the identification of gene fusions has become increasingly important in the diagnosis and management of patients with cancer.

The traditional methods used to detect gene rearrangements in the clinical laboratory include chromosome analysis, fluorescence in situ hybridization (FISH), reverse-transcriptase polymerase chain reaction (RT-PCR), and nucleic acid sequencing (15–17). While traditional methodologies can offer excellent sensitivity and specificity, as well as relatively straightforward interpretation, these methods lack scalability to include multiple targets and often require a sequential approach to clinical testing. This can be difficult in cases with limited tissue and in clinical scenarios requiring quick turn-around times. In addition, while FISH can be agnostic to translocation partner, RT-PCR approaches require foreknowledge of both partners and anticipated fusion breakpoints. With the quickly evolving clinical molecular testing landscape, next-generation sequencing (NGS) techniques provide the ability to do large scale parallel sequencing. NGS approaches, such as wholetranscriptome sequencing (RNA-Seq) and whole genome sequencing (WGS), enable the most comprehensive fusion gene testing (18). However, these approaches can be challenging with data analysis and interpretation, analytical validation, and difficulties detecting low-expression fusions by RNA-Seq alone. As such, although RNA-Seq and WGS have been shown to have clinical efficacy, they are currently not suitable for most clinical laboratories.

To determine fusion events without bioinformatic resources like those needed for genomescale sequencing and data analysis, NGS-based candidate gene approaches have recently become available to interrogate multiple targets at one time (19-21). The Anchored Multiplex PCR (AMPTM) technology is one of the methods targeting RNA transcript-derived cDNAs by gene-specific primers (GSP), followed by unidirectional extension to enrich potential fusion products, then amplification and sequencing (21). This approach is scalable, operates within a defined gene list for data analysis, and also captures both known and previously unreported fusion gene partners. Adapters used for sequencing library construction contain unique molecular barcodes and sample indices that enable the lessening of duplicated reads when samples are multiplex sequenced. In this article, we share our experience analytically validating a 34-gene panel that targets fusion events primarily in soft-tissue sarcomas, as well as

Table 1. Ti	Table 1. TNA stability.											
Specimen	Extraction date	Library prep date	Storage month	Fusion detected	Unique start sites ≥3	Unique reads ≥5	Percentage of reads supporting fusion ≥10	Average unique RNA start sites per gsp2 control ≥10	Percentage of RNA			
28	8/15/2018	9/14/2018	1	SS18–SSX1	218	2257	50	150	62			
28	8/15/2018	10/12/2018	2	SS18–SSX1	215	2855	54	146	64			
67	8/9/2018	8/10/2018	0	NAB2-STAT6	173	5596	39	129	61			
67	8/9/2018	10/8/2018	2	NAB2-STAT6	267	7478	57	121	60			
45	8/20/2018	9/14/2018	1	FUS-DDIT3	11	31	78	55	57			
45	8/20/2018	10/12/2018	2	FUS-DDIT3	25	68	15	59	57			
45	8/20/2018	11/13/2018	3	FUS-DDIT3	41	109	15	57	74			
3	8/10/2018	8/15/2018	0	EWSR1-WT1	110	614	39	29	43			
3	8/10/2018	11/28/2018	3	EWSR1-WT1	106	409	29	56	48			

other tumors that may exhibit *NTRK* fusions. The observation of fusions, or lack thereof, may aid in diagnosis, prognosis, patient management, and therapy.

MATERIALS AND METHODS

Panel Design

Candidate genes and specific exons were chosen targeting those fusions that occur most commonly in soft-tissue sarcomas and via extensive literature review (3, 22). The GSPs were designed using Archer designer software based on the known fusion break points and the gene product orientations. Thirty-four genes, including 182 exons, were included in the customized fusion gene panel (Table 1 in the online Data Supplement).

Sample Selection

Clinical specimens of FFPE resections with known fusion gene status were selected from the Cleveland Clinic Pathology Department archive system. Criteria for choosing a diverse pool of validation samples were based on (*a*) known fusion events with both host and partner fusion genes identified, (b) >20% tumor cellularity, and (c) for samples with previously determined FISH or IHC results, only true positive cases were selected. Samples with ambiguous or borderline FISH or IHC results were excluded (except one, see Discussion). The IHC positive cases were chosen based on well-documented histology and antibody staining characterization of high sensitivity and specificity described in the literature. Control FFPE reference materials HD796 (fusion positive control) and HD783 (fusion negative control) were purchased from Horizon Discovery. The HD796 possesses 4 fusion gene products that are targeted in our NGS Panel. The concentrations of these fusions EML4-ALK, SLC34A2-ROS1, TPM3-NTRK1, and ETV6-NTRK3 are at 3.9, 4.2, 14.7, and 12.0 copies/ng total extracted RNA, respectively, based on droplet digital PCR measurement.

Nucleic Acid Extraction and Quality Control

Total nucleic acid (TNA) was extracted using the Maxwell RSC RNA FFPE kit (Promega). Extracted TNA was stored at -70 °C or less. The ReliaPrepTM FFPE Total RNA Miniprep System (Promega) was validated as a backup, manual extraction method.

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Quality determination of extracted TNA was assessed using iTAQTM Universal SYBR[®] Green Supermix (BIO-RAD Laboratories). It was determined that reliable fusion NGS results could be obtained when the LightCycler PreSeq crossing point values <30; optimally 200 ng TNA was employed in library preparation.

NGS Library Preparation and Sequencing

Library preparation was performed according to manufacturer-recommended protocols. Briefly, cDNA was made from the extracted TNA, followed by end-repair, barcoded adapter ligation, and 2 rounds of nested-PCR amplification using GSPs and reagents obtained from ArcherDX. All libraries were purified, qualified, pooled, and then sequenced on Illumina MiSeq instruments. Sequencing run quality indicators of MiSeq v.3 chemistry were tracked using an Illumina Sequencing Analysis Viewer. To increase sequencing diversity, 5% denatured 10 pM PhiX was added to each final library pool. The sequencing reads of >Q30 score ranged from 83.9 to 90.6%. The cluster passing filter range was 80.1–94.9%. To ensure no cross contamination during library preparation, a "no template control" (NTC) of molecular grade water was included with every batch of library preparation. Any NTC with a final library concentration $>3.0 \text{ ng/}\mu\text{L}$ was sequenced. To be considered in range, sequenced NTC needed to demonstrate quality metrics well below the clinical sample library quality metrics with no fusion detected. The fusion gene scoring criteria are as follows: (a) number of unique fusion gene reads \geq 5; (b) unique fusion gene start sites \geq 3; and (c) percentage of fusion gene reads $\geq 10\%$.

NGS Data Analysis

Bcl2fastq program (Illumina) was used to extract raw sequencing reads and generate fastq files for each specimen. Read deduplication using the unique molecular barcode, alignment to the hg19 reference genome, and identification of fusion events were performed using Archer Analysis software v.5.1.3. The resultant analytical data were processed and displayed using in-house developed bioinformatics protocols for quality control. In general, the following quality metrics were used to determine sequencing quality of each sample: (*a*) total read fragments \geq 500 000; (*b*) total RNA read percentage \geq 30%; and (*c*) RNA average unique start sites per GSPS2 control \geq 10. Identified fusion events were expected to meet the following criteria: (*a*) \geq 10% fusion read percentage; (*b*) \geq 3 RNA unique start site; and (*c*) \geq 5 unique RNA reads.

RESULTS

Total Nucleic Acid (TNA) Stability and Input

TNA stability was assessed by storing 4 specimens for extended amounts of time, with up to 3 (FUS-DDIT3) freeze-thaw cycles, to determine the effect of thawing frozen TNA after varying storage lengths on test performance. The goal was to have at least 2 TNA samples tested at each of the storage times (i.e., 0, 1, 2, and 3 months). The fusion genes were successfully detected when TNA had been stored up to 3.5 months and thawed up to 3 times (see Table 1). In some samples, the observation of increased unique start sites and reads may be attributed to variations in library preparation (e.g., pipetting techniques) or freeze-thaw caused slight degradation of TNA. Nevertheless, these NGS quality metrics for the defined fusion genes were of the same orders of magnitude comparing the fresh and thawed specimens, which indicate test performance was satisfactory.

We defined the suboptimal amount of TNA input for NGS library preparation. In Table 2, samples were ordered in decreasing TNA input amount. Concordant results were observed between the current test and orthogonal methods in all but 3 cases (e.g., 36, 61, and 86), where known

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	Cone	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	No	Yes	
	Previously reported result	EWSR1-ZNFF444 (NGS)	NFD (NGS)	DDIT3 (break-apart FISH)	EWSR1 (break-apart FISH)	EWSR1 (break-apart FISH)	NFD (NGS)	DDIT3 (break-apart FISH)	LMNA-NTRK1 (NGS)	CIC-DUX4 (NGS)	EWSR1-WT1 (NGS)	EML4-ALK (NGS)	DDIT3 (break-apart FISH)	DDIT3 (break-apart FISH)	DDIT3 (break-apart FISH)	EWSR1 (break-apart FISH)	DDIT3 (break-apart FISH)	DDIT3 (break-apart FISH)	CIC-DUX4 (NGS)	
	PreSeq Ct <30	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes	No	Yes	
	Percentage RNA	27	37	29	26	34	51	60	68	69	48	48	26	46	39	49	39	60	68	
	Average unique RNA start sites per GSP2 control >10	1	42	29	4	60	45	13.9	138	144	56	Ø	1.6	16	41	9	41	6.1	171	
	Percentage of reads supporting fusion ≥10	26.2	na	17.8	66.7	37.9	na	13.2	89.4	63.2	29.4	na	na	31.9	22.7	31.7	22.7	an	4.8	
	Unique reads \>5	28	na	21	30	178	na	7	4254	182	409	na	na	145	17	13	17	na	∞	
nput.	Unique start sites >3	14	na	9	11	52	na	9	261	126	106	na	na	25	13	6	13	na	7	
ooptimal TNA i	Fusion detected	EWSR1-ZNFF444	NFD	EWSR1-DDIT3	EWSR1-NR4A3	EWSR1-CREB1	NFD	FUS-DDIT3	LMNA-NTRK1	CIC-DUX4	EWSR1-WT1	NFD	NFD	FUS-DDIT3	FUS-DDIT3	EWSR1-FLI1	FUSDDIT3	NFD	CIC-DUX4	letected.
Table 2. Sut	Sample no. and input amount	40_194 ng	11_176 ng	54_134 ng	58_117 ng	26_114 ng	12_108 ng	86_100 ng	100_100 ng	101_100 ng	3_80 ng	36_80 ng	61_79 ng	80_79 ng	74_69 ng	55_68 ng	74_69 ng	86_50 ng	101_50 ng	NFD: no fusion d

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gene fusions or rearrangements were no longer identifiable using the anchor-based NGS approach. These 3 discordant cases all have 80 ng or less TNA input, contrary to other samples of 100 ng or higher TNA input that show 100% concordant test results. Particularly, samples 86 and 101 were performed in 2 different TNA inputs (i.e., 50 and 100 ng) to determine the variation of sequencing quality metrics due to TNA inputs. Our data show at 50 ng comparing to 100 ng inputs for sample 101, a drastic decrease of the detectable gene fusion sequencing quality such as unique start sites, unique reads, and percentage reads. Furthermore, for sample 86, no fusion detected at the 50 ng TNA input while a FUS-DDIT3 fusion was identified at the 100-ng input. This observation indicates that reduced TNA input may contribute to false-negative test results, and at least 100 ng of TNA input should be considered for the presented fusion detecting method.

Accuracy

Accuracy studies were undertaken with newly extracted TNA from 87 FFPE specimens that had been previously tested in clinical laboratory settings using various fusion detection methods. Five (14, 18, 34, 36, 61) of the 87 samples were not included in the accuracy assessment because their quality metrics (Materials and Methods section) were unsatisfactory. Library preparation and sequencing were performed on the remaining 82 samples, where gene fusion status was previously determined via molecular or antibody staining methods: 29 by NGS, 43 by interphase FISH, 9 by IHC, and one by RT-PCR. Three discordant results (samples 39, 62, and 88) between the fusion NGS Panel and previously reported findings were observed (see Table 3 and Supplemental Table 2).

The specimen, sample 39, initially demonstrated a *SS18–SSX4* fusion in this validation exercise that is different from the previously reported *SS18– SSX2* fusion; it was thus considered a discordant case. Because the SSX1, SSX2, and SSX4 genes may present a challenge in sequencing read alignment, an updated bioinformatics pipeline Archer Analysis software v.6.0.3.2 was applied to reanalyze all the validation samples, including sample 39, to more accurately align SSX related genes. Indeed, the updated pipeline correctly identified SS18-SSX2 fusion in sample 39, while the fusion gene status of the remaining validation samples showed no changes. Thus, the discordant result was resolved. Another specimen, sample 62, was previously reported positive for EWSR1 translocation by break-apart FISH testing, but no fusion was detected using the NGS Panel. Upon further review, the original FISH report noted that 82% of the cells in the sample displayed monosomy 22 with concomitant loss of the EWSR1 gene locus, and <20% of the cells harbored the translocation event. Because different sections of the FFPE tissue block were cut for FISH and the fusion NGS test, the tumor heterogeneity and the test sensitivity may explain the disparate results between 2 different testing platforms (see Analytical Sensitivity). There was one false positive specimen identified (sample 88; see Discussion). Thus, the resolved accuracy observed during this validation exercise was 97.6% (80/82). The analytical performance of sensitivity and specificity were calculated at 98.7 and 90.0%, respectively, by comparing fusion variants detected by the customized fusion NGS Panel to previously reported results. The calculation of analytical sensitivity and specificity is shown in the Supplemental Table 3.

Precision

TNA extracted from 4 FFPE specimens that contained different fusion genes were tested for intraand interrun reproducibility, i.e., precision. Samples with *SS18–SSX1*, *EWSR1–FLI1*, and *TFE3– DVL2* fusions were tested in triplicate in the same run (intrarun) with 3 different library preparations and different barcodes. The identical fusions were

Table 3. Accura	Table 3. Accuracy.						
Concordance	Sample number	Fusion detected by NGS	Fusion detected by orthogonal methods				
Y	1	SS18–SSX4	SS18–SSX (RT-PCR)				
Y	3	EWSR1–WT1	EWSR1-WT1 (NGS)				
Υ	4	ASPSCR1-TFE3	ASPSCR1-TFE3 (NGS)				
Υ	5	WWTR1-CAMTA1	WWTR1-CAMTA1 (NGS)				
Y	6	EWSR1-ATF1	EWSR1-ATF1 (NGS)				
Υ	7	PAX3-FOXO1	PAX3-FOXO1 (NGS)				
Υ	8	YAP1-TFE3	TFE3 (break-apart FISH)				
Υ	9	COL1A1-PDGFB	COL1A1–PDGFB (NGS)				
Υ	10	NAB2-STAT6	STAT6 (IHC)				
Y	11	NFD	NFD (NGS)				
Υ	12	NFD	NFD (NGS)				
Υ	13	EWSR1-FLI1	EWSR1-FLI1 (NGS)				
Y	15	EWSR1–ATF1	EWSR1-ATF1 (NGS)				
Υ	16	EWSR1-ATF1	EWSR1-ATF1 (NGS)				
Υ	17	PAX3-FOXO1	PAX3-FOXO1 (NGS)				
Υ	19	SS18–SSX1	<i>SS18–SSX1</i> (NGS)				
Υ	20	EWSR1-ATF1	EWSR1-ATF1 (NGS)				
Υ	21	EWSR1-FLI1	EWSR1 (break-apart FISH)				
Υ	23	ACTB-FOSB	ACTB-FOSB (NGS)				
Υ	24	SS18–SSX4	SS18 (break-apart FISH)				
Y	25	EWSR1-ERG	EWINGS (break-apart FISH)				
Υ	26	EWSR1-CREB1	EWSR1 (break-apart FISH)				
Υ	27	YAP1-TFE3	TFE3 (break-apart FISH)				
Υ	28	SS18–SSX1	SS18 (break-apart FISH)				
Υ	29	ACTB-GLI1	ACTB-GLI1 (NGS)				
Υ	30	WWTR1-CAMTA1	WWTR1-CAMTA1 (NGS)				
Υ	32	EWSR1-FLI1	EWSR1 (break-apart FISH)				
Υ	33	NFD	NFD (NGS)				
Υ	35	ETV6–NTRK3	ETV6–NTRK3 (NGS)				
Υ	37	NFD	NFD (NGS)				
Υ	38	EWSR1-WT1	EWSR1-WT1 (NGS)				
Ν	39	SS18–SSX4	<i>SS18–SSX2</i> (NGS)				
Υ	40	EWSR1-ZNFFF	EWSR1-ZNFFF (NGS)				
Υ	41	EWSR1-FLI1	EWSR1 (break-apart FISH)				
Y	43	SS18–SSX4	SS18 (break-apart FISH)				
Y	44	EWSR1-ATF1	EWSR1 (break-apart FISH)				
Y	45	FUS-DDIT3	DDIT3 (break-apart FISH)				
Y	46	EWSR1-ATF1	EWSR1 (break-apart FISH)				
Y	47	FUS-DDIT3	DDIT3 (break-apart FISH)				
			Continued				

Concordance	Sample number	Fusion detected by NGS	Fusion detected by orthogonal method
Y	48	EWRS1-NR4A3	NR4A3 (break-apart FISH)
Y	49	EWSR1-FLI1	EWSR1 (break-apart FISH)
Y	50	CIC-DUX4	CIC-DUX4 (NGS)
Y	51	EWSR1-FLI1	EWSR1 (break-apart FISH)
Y	52	EWSR1-ERG	EWSR1 (break-apart FISH)
Y	53	EWSR1–NR4A3	NR4A3 (break-apart FISH)
Y	54	EWSR1-DDIT3	DDIT3 (break-apart FISH)
Y	55	EWSR1-FLI1	EWSR1 (break-apart FISH)
Y	56	FUS-DDIT3	DDIT3 (break-apart FISH)
Y	57	EWSR1-CREB3L1	MUC4 (IHC)
Y	58	EWSR1–NR4A3	EWSR1 (break-apart FISH)
Y	59	NAB2-STAT6	STAT6 (IHC)
Y	60	EWSR1-FLI1	EWSR1 (break-apart FISH)
Ν	62	NFD	EWSR1 (break-apart FISH)
Y	63	EWSR1–ATF1	EWSR1 (break-apart FISH)
Y	64	EWSR1-ERG	EWSR1 (break-apart FISH)
Y	65	EWSR1-FLI1	EWSR1 (break-apart FISH)
Y	66	PAX3-FOXO1	FOXO1 (break-apart FISH)
Y	67	NAB2–STAT6 Intronic	STAT6 (IHC)
Y	68	EWSR1-FLI1	EWSR1 (break-apart FISH)
Y	70	PAX-FOXO1	FOXO1 (break-apart FISH)
Y	71	SQSRM1–ALK	ALK (IHC)
Y	72	NAB2-STAT6	NAB2–STAT6 (NGS)
Y	73	EML4–ALK	ALK (IHC)
Y	74	FUS-DDIT3	DDIT3 (break-apart FISH)
Y	75	NAB2-STAT6	STAT6 (IHC)
Y	76	SS18–SSX1	SS18 (break-apart FISH)
Y	78	SS18–SSX1	SS18 (break-apart FISH)
Y	79	SS18–SSX1	SS18 (break-apart FISH)
Y	80	FUS-DDIT3	DDIT3 (break-apart FISH)
Y	81	FUS-DDIT3	DDIT3 (break-apart FISH)
Y	82	NFD	NFD (break-apart FISH)
Y	83	DVL2-TFE3	TFE3 (break-apart FISH)
Y	84	TFE3-PRCC	TFE3 (break-apart FISH)
Y	86	FUS-DDIT3	DDIT3 (break-apart FISH)
Y	87	EWSR1-FLI1	EWSR1–FLI1 (NGS)
Y	88	EWSR1-CREB3L2	MUC-4 (IHC)
False positive		WWTR1–CAMTA1	
Y	89	WWRT1-CAMTA1	CAMTA1 (IHC)
Y	90	PAX3-FOXQ1	FOXO1 (break-apart FISH)

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f able 3. (continued)								
Concordance	Sample number	Fusion detected by NGS	Fusion detected by orthogonal methods					
Υ	97	EML4–ALK	EML4–ALK (NGS)					
Y	98	EWSR1-NR4A3	EWSR1 (break-apart FISH)					
Y	100	LMNA–NTRK1	<i>LMNA–NTRK1</i> (NGS)					
Y	101	CIC-DUX4	<i>CIC–DUX4</i> (NGS)					
NFD: no fusion detecte	ed.							

detected each time, i.e., 100% reproducibility and concordance (9/9; see Table 4 and Supplemental Table 4). Samples with *EWSR1–FLI1, SS18–SSX1*, and *FUS–DDIT3* fusions were tested in 3 separate runs (interrun) on different days using 3 separate libraries prepared by 3 different technologists. Interrun assessment was 100% reproducible and concordant (9/9; see Table 5 and Supplemental Table 5). Similar quality metrics and read statistics were observed in both intra- and interruns precision measurements.

Additionally, a commercially available FFPE reference standard, HD796, known to harbor several fusion genes was tested in 18 independent runs. This reference material contains 4 known fusion genes (*TPM3–NTRK1, SLC34A2–ROS1, ETV6–NTRK3*, and *EML4–ALK*) that were designed into our NGS Panel. All 4 fusions were accurately identified (72/72) during each test run with similar quality metrics and read statistics observed (Supplemental Table 6). The consistent identification of these fusion genes over a 3-month period indicates that test performance is highly reproducible.

Limit of Detection

We further diluted the HD796 fusion positive control with its counterpart HD783 fusion negative reference material at 20, 10, 5, and 2.5% composition (weight/weight) to determine the lowest amount of detectable fusion transcripts using this panel. In this limit of detection (LoD) study, all 4 fusion genes (*TPM3-NTRK1*,

SLC34A2-ROS1, ETV6-NTRK3, and EML4-ALK) were identified at 10% dilution in various copies of transcripts (Table 6). At 5 and 2.5% dilution levels, the EML4-ALK fusions were not detected even when visual inspection was performed on the sequencing pile-up data. The identical LoD study results have been obtained in several replicates (data not shown). Note that at the 10% dilution, the EML4-ALK fusion was detected (unique fusion start sites = 5, unique fusion reads = 5) near the fusion gene scoring criteria cut-off (see Materials and Methods) despite the fact that it was calculated at 78 copies. When the sample was further diluted to the 5% level, EML4-ALK fusion is no longer identifiable at 39 copies while SLC34A2-ROS1 fusion is still detected (at 42 copies). Overall, our data have shown a specific fusion product is detectable when its fusion transcripts is at or >60 copies in a reaction, while it may not be detected if the targeted fusion transcripts are <40 copies. Although these varied detection sensitivities may be reasoned by technologist pipetting techniques, they are most likely explained by the differences in fusion gene sequence contexts that affect the gene-specific primer annealing and the subsequent amplification efficiency. For a fusion product where either the partner gene or the corresponding tumor type has not been reported previously, along with its quality scoring being near the established cut-off, orthogonal testing is recommended for confirmation.

Table 4. Intrarun MiSeq.								
Sample number	Fusion detected by NGS	Fusion detected by orthogonal methods	Library made	Library tested				
28-2	SS18–SSX1	SS18 (break-apart FISH)	9/11/2018	9/14/2018				
28-3	SS18–SSX1	SS18 (break-apart FISH)	9/11/2018	9/14/2018				
28-4	SS18–SSX1	SS18 (break-apart FISH)	9/11/2018	9/14/2018				
49-2	EWSR1-FLI1	EWSR1 (break-apart FISH)	11/13/2018	11/26/2018				
49-3	EWSR1-FLI1	EWSR1 (break-apart FISH)	11/13/2018	11/26/2018				
49-4	EWSR1-FLI1	EWSR1 (break-apart FISH)	11/13/2018	11/26/2018				
83-2	TFE3-DVL2	TFE3 (break-apart FISH)	11/13/2018	11/26/2018				
83-3	TFE3-DVL2	TFE3 (break-apart FISH)	11/13/2018	11/26/2018				
83-4	TFE3-DVL2	TFE3 (break-apart FISH)	11/13/2018	11/26/2018				

Table 5. Inter	Table 5. Interrun MiSeq.								
Sample number	Fusion detected by NGS	Fusion detected by orthogonal methods	Library made	Library tested					
32-1	EWSR1-FLI1	EWSR1 (break-apart FISH)	8/22/2018	8/27/2018					
32-2	EWSR1-FLI1	EWSR1 (break-apart FISH)	10/18/2018	11/5/2018					
32-3	EWSR1-FLI1	EWSR1 (break-apart FISH)	11/13/2018	11/26/2018					
28-1	SS18–SSX1	SS18 (break-apart FISH)	8/22/2018	8/27/2018					
28-2	SS18–SSX1	SS18 (break-apart FISH)	10/9/2018	10/12/2018					
28-3	SS18–SSX1	SS18 (break-apart FISH)	10/18/2018	11/5/2018					
45-1	FUS-DDIT3	DDIT3 (break-apart FISH)	9/11/2018	9/14/2018					
45-2	FUS-DDIT3	DDIT3 (break-apart FISH)	10/9/2018	10/12/2018					
45-3	FUS-DDIT3	DDIT3 (break-apart FISH)	11/13/2018	11/26/2018					

DISCUSSION

Our study has demonstrated that the anchorbased NGS method is a robust test to determine gene fusions in soft-tissue sarcoma. We have shown the extracted total nucleic acids that are used as starting materials for this test have a stability of up to 3.5 months storage at -20 °C with up to 3 freeze and thaw cycles. This knowledge suits routine clinical laboratory operation well, where samples may be collected and batch-processed within a few weeks of collection. It also provides the opportunity to use stored TNAs for

future test validation in the event that additional fusion candidates are required for the NGS Panel update. We have also shown that the optimal total TNA input amount should not be <100 ng for a given specimen. Less than the defined TNA input may lead to no or even false-negative test results. For example, in our laboratory, samples with a TNA amount <100 ng are considered suboptimal for proceeding with the assay.

We have demonstrated an overall LoD for this fusion NGS test; however, the exact LoD for each fusion event may be challenging to determine accurately because of variability in RNA expression.

Table 6.	Limit of	detection.
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Specimen	Fusion detected	Calculated transcript copies	Unique start sites ≥3	Unique reads ≥5	Percentage of reads supporting fusion ≥10	Average unique RNA start sites per GSP2 control ≥10
HD796	TPM3(6)-NTRK1(9)	2940	109	290	85	85
	ETV6(5)-NTRK3(14)	2400	77	189	86	85.9
	SLC34A2(4)-ROS1(32)	840	79	186	94	93.5
	EML4(12)-ALK(20)	780	29	60	92	92.3
HD783	No Fusion Detected	0	na	na	na	249
20% Dilution	TPM3(6)-NTRK1(9)	588	52	88	56	283
	ETV6(5)-NTRK3(14)	480	43	61	79	283
	SLC34A2(4)-ROS1(32)	168	36	53	23	283
	EML4(12)-ALK(20)	156	16	24	80	283
10% Dilution	TPM3(6)-NTRK1(9)	294	25	28	32	249
	ETV6(5)-NTRK3(14)	240	24	31	91	249
	SLC34A2(4)-ROS1(32)	84	21	24	96	249
	EML4(12)-ALK(20)	78	5	5	71	249
5% Dilution	TPM3(6)-NTRK1(9)	147	15	19	26	241
	ETV6(5)-NTRK3(14)	120	11	11	65	241
	SLC34A2(4)-ROS1(32)	42	14	17	100	241
	EML4(12)-ALK(20)	39	not detectable	not detectable	not detectable	241
2.5% Dilution	TPM3(6)-NTRK1(9)	74	6	7	13	241
	ETV6(5)-NTRK3(14)	60	5	6	75	241
	SLC34A2(4)-ROS1(32)	21	5	5	100	241
	EML4(12)-ALK(20)	19	not detectable	not detectable	not detectable	241

Basal level transcription typically varies widely among different genes, as well as for the same gene in different tissues. Therefore, unlike a diploid human genome that contains 2 copies of each gene, there is no defined baseline for each targeted gene's transcription level unless matched normal tissues and quantitative or digital PCR methods are employed. One could extrapolate the sensitivity study results to estimate the lowest percentage of tumor cellularity needed for the LoD, by assuming HD796 (fusion positive) control of 100% tumor cellularity and diluent HD783 (fusion negative) of 0% tumor cells. Because the assumption of HD796 of 100% tumor cellularity is very likely an over-estimation, a 10% dilution of HD796, in fact, means that <10% of tumor cells are actually present in the testing condition. Since all 4 fusion genes (*TPM3–NTRK1*, *SLC34A2–ROS1*, *ETV6–NTRK3*, and *EML4–ALK*) were identified at a 10% dilution point (Table 6), this finding indicates that the presented method may identify fusion products in <10% of tumor cells in a given FFPE tissue biopsy. Based on these assumptions, our data support the notion that fusion gene LoD can conservatively be achieved at 20% tumor content. In our laboratory, most soft-tissue tumors have adequate tissue and tumor cellularity (usually >20%) to extract sufficient TNA for library preparation and sequencing.

One discrepant result was observed in the accuracy study, with both EWSR1-CREB3L2 and WWTR1-CAMTA1 fusions detected in specimen sample 88 (Table 3). This specimen is derived from a low-grade fibromyxoid sarcoma (LGFMS) and was documented as MUC4 positive by IHC testing, which is a highly sensitive (100%) and specific diagnostic marker for LGFMS (23). Because the most common (>90%) gene fusion seen in LGFMS involves the CREB3L2 gene, the identification of abundant EWSR1-CREB3L2 fusion (146 start sites, 843 unique reads, and 39% of reads supporting the fusion) corroborates the LGFMS classification (24). The WWTR1-CAMTA1 fusion, however, was present at a minimal level with 5 start sites and 5 unique reads. Since a single driver fusion is typically present in LGFMS, the possibility of a second, low-level fusion present in sample 88 warrants further investigation using ERG and CAMTA antibody staining. Interestingly, the IHC testing demonstrated negative results, indicating (a) the WWTR1-CAMTA1 fusion was likely a false positive signal or (b) the extremely low-level fusion products were undetectable, perhaps due to tumor heterogeneity, in the FFPE tissue resections used for IHC (25).

It is worth noting that various genomic rearrangements may be discordant between fusion NGS and FISH results. For example, using the EWSR1 FISH test in identifying EWSR1 rearrangement has been well documented (25). It has been shown in Ewing sarcoma that *EWSR1-FLI1* represents the primary fusion event (~80%), and that *EWSR1-ATF1* and *EWSR1-ERG* fusions occur secondarily (~10% each) (26, 27). Most *EWSR1* gene rearrangement events generally involve a balanced translocation between *EWSR1* and the partner gene on a different chromosome. Thus, the break-apart *EWSR1* FISH probe can readily identify these types of fusion events as Ewing cases (Table 3). However, for atypical rearrangement cases, i.e., the so-called "cryptic" EWSR1-ERG fusions, this small EWSR1 genomic rearrangement does not usually interfere with the $\sim 100 \text{ kb}$ FISH probe hybridization. Therefore, the EWSR1 FISH break-apart probe does not separate or break apart and may fail to identify this fusion because the cryptic locus is a small region in the EWSR1 gene. Nevertheless, because the fusion NGS test is designed to detect fused RNA transcripts that resulted from gene structure rearrangement, the mentioned small rearranged genomic region does not interfere with fusion identification at the RNA level. We recently tested 2 Ewing sarcoma cases where EWSR1 FISH break-apart negativity and NGS fusion positivity were observed, which corroborates with the idea of identifying gene fusions at the RNA level without interference of a cryptic DNA rearrangement. Conversely, the exchange of promoter regions between 2 genomic loci or promoter swapping can be easily revealed by breakapart FISH probes in general. Although this event can introduce a strong promoter to the new target for the gene product overexpression, the lack of actual fusion transcripts from 2 separated gene coding regions would not make the NGS fusion detection possible at the RNA level.

In summary, a customized NGS fusion gene panel, with content chosen based on careful relevant literature review, was designed and analytically validated. Results demonstrated robust and acceptable analytical performance for introduction into a clinical molecular pathology service as a laboratory developed test. Furthermore, NGSbased testing may be more sensitive than FISH for identification of *EWSR1*-related fusion events.

SUPPLEMENTAL MATERIAL

Supplemental material is available at *The Journal* of *Applied Laboratory Medicine* online.

Nonstandard Abbreviations: FISH, fluorescence in situ hybridization; IHC, immunohistochemistry; NGS, next-generation sequencing; FFPE, formalin-fixed paraffin-embedded; TRK, tyrosine kinase; NTC, no template control; TNA, total nucleic acid; LoD, limit of detection.

Human Genes: *BCR*, BCR activator of RhoGEF and GTPase; *ABL1*, ABL proto-oncogene 1, non-receptor tyrosine kinase; *EML4*, EMAP like 4; *ALK*, ALK receptor tyrosine kinase; *SLC34A2*, solute carrier family 34 member 2; *ROS1*, ROS proto-oncogene 1, receptor tyrosine kinase; *TPM3*, tropomyosin 3; *NTRK1*, neurotrophic receptor tyrosine kinase 1; *ETV6*, ETS variant transcription factor 6; *NTRK3*, neurotrophic receptor tyrosine kinase 3; *FUS*, FUS RNA binding protein; *DDI73*, DNA damage inducible transcript 3; *SS18*, SS18 subunit of BAF chromatin remodeling complex; *SSX4*, SSX family member 4; *SSX2*, SSX family member 2; *SSX1*, SSX family member 1; *EWSR1*, EWS RNA binding protein 1; *FL11*, Fli-1 proto-oncogene, ETS transcription factor; *TFE3*, transcription factor tor binding to IGHM enhancer 3; *DVL2*, dishevelled segment polarity protein 2; *CREB3L2*, cAMP responsive element binding protein 3 like 2; *WWTR1*, WW domain containing transcription regulator 1; *CAMTA1*, calmodulin binding transcription activator 1.

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B.P. Rubin, provision of study material or patients.

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